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1927

I The heat of formation of cementite as electrolyzed from a pure iron carbon alloy of eutectoid structure and composition II The signicicance of pH determinations in relation to hydrogen ion concentrations in mixed electrolyres [sic] III A proposed diagram for the ternary system ironcarbon-silicon

William Harney Jennings *Iowa State College*

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- I. THE HEAT OF FORMATION OF CEMENTITE AS ELECTROLYZED FROM A PURE IRON CARBON ALLOY OF EUTECTOID STRUCTURE AND CONPOSITION
- II. THE SIGNIFICANCE OF DE DETERMINATIONS IN RELATION TO HYDROGEN ION CONCENTRATIONS IN MIXED ELECTROLYRES

III. A PROPOSED DIAGRAM FOR THE TERNARY SYSTEM IRON-CARBON-SILICON

A Thesis Submitted

to the Graduate Faculty in Candidacy

for the Degree of

DOCTOR OF PHILOSOPHY

bγ

William Harney Jennings.

Major Subject: Physical Chemistry

Approved:

Signature was redacted for privacy.

In charge of major Work

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Graduate Dean

Iowa State College

1927

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$T2407$

I. THE HEAT OF FORMATION OF CEMENTITE AS ELECTROLYZED FROM A PURE IRON CARBON ALLOY OF EUTECTOID STRUCTURE

AND COMPOSITION

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This part of the Thesis was published jointly with George H. Brodie in the Transactions of the American Society for Steel Treating, October 1926. Copies of this paper are available at the Iowa State College Library where it is known as Doctoral Thesis No. 48.

II, THE SIGNIFICANCE OF pH DETERMINATIONS IN RELATION **TO HYDROGEN ION CONCENTRATIONS IN MIXED ELECTROLYTES**

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THEORETICAL CONSIDERATIONS

The treatment to determine the significance of pH deter**minations in relation to hydrogen ion concentrations in mixed electrolytes is more complicated for mixtures of higher order** salts and for those having a common ion. However the con**sequences of the salt mixtures in regard to their influences on discrepances in the values of hydrogen ion concentrations** as calculated from electromotive force measurements may be sufficiently illustrated by choosing a simple mixture.

In measuring pH a very common set up consists of the **combination**

 $H_2(1 atm)$, $H^+(C$ molal), KCL (E) , HgCl(s), Hg(l) **The electromotive force of the above cell is "dalculated by the formula**

(1)
$$
E = 0.283 + 0.05915 \log \frac{1}{C_{H^+}}
$$

where it is assumed that the electromotive force of the cell

 $E_2(1 \text{ atm})$, $E^+(C \text{ molal})$ \parallel $E^+(1 \text{ molal})$, $H_2(1 \text{ atm})$ **can be calculated by the formula 1 (2) E = 0.05915 log** $C_{\mathbf{H}}^+$

It can be shown that if the acid in the two half cells acts as a perfect solute that these equations should give correct

results where we are dealing with a single highly ionized **acid as the electrolyte in solution,**

For such a pure strong acid it has long been known that the measured electromotive force does not agree with the **calculated electromotive force made from the above assumptions.** It was soon discovered that multiplying⁷ the concentration of **the electrolyte by^ the conductance ratio would not give results and that the concentration of the electrolyte, when multiplied by the degree of ionization as determined from freezing point data and vapor pressure, measurements, also** failed to give correct values for the electromotive force.

Ihe immediate outcome of this discovery was an attempt to measure something based upon the thermodynamic properties of the solution that would calculate the correct value of the e lectromotive force.

The view was taken that the chemical activity of the ion **might be proportional to its concentration or to the total** concentration of the dissolved acid. With the assumption that **this chemical activity was responsible for the electromotive force it should be considered a corrected concentration which could be substituted for the actual concentration and which would give the correct electromotive force, Ihis was done as follows: Let a be the corrected concentration and c the actual concentration, then define the relation of a to e by the equation**

(3) $\alpha = c\gamma'$ Thus γ may be considered as the thermodynamic degree of ion**ization. This analogy holds for a solution of a strong**

-2-

uni-univalent electrolyte it its pure water solution for quite low concentrations but fails completely at higher concentrations of a single strong electrolyte such as hydrochloric acid solutions and for complex salt mixtures. Now evidently the ratio of the activity of an ion in one solution to its activity in any other solution may be calculated by the equation (4)

 $E = \frac{RT}{r}$ ln $\frac{dr}{r}$ whenever it is possible to measure the electromotive force.

Since all such solutions at sufficiently high dilution show X_H ⁺ = C_H +it means that γ = 1 wherever the behavior is that of a perfect solution. The value of C_H + which gives a value of unity to α_{H} + has been chosen as the reference state and in fact corresponds to the concentration which produces the standard electrode potential.

The equation

(5)
$$
\mathbb{E} = 0.283 + 0.05915 \log \frac{1}{\alpha_{H^{+}}}
$$

thus results. It may now be stated that the pH measured correctly signifies $\ln \frac{1}{\sigma_{u+1}}$ rather than $\ln \frac{1}{C_{u+1}}$, since $d_{u^+} = C_{u^+}$.

When, however, mixed electrolytes are considered the behavior is so different from that which has been assumed in the use of the hydrogen electrode that it should be carefully considered. As an example of the misinterpretation of the results of such measurements, some of the best known workers in the biological field still consider that the potential of the hydrogen electrode is influenced only by the hydrogen ion concentration.

In order to obtain as broad an understanding as possible of the principle which seems to govern the activity of such an ion as the hydrogen ion more comprehensive definitions of α , m , and γ as given by G. N. Lewis¹ will be used.

In general it is necessary to define α by the equation (6) $\alpha_1 = (\alpha_1^{\nu_+} \alpha_-^{\nu_-})^{\nu_+} = \alpha_2^{\nu_+}$

?

where ν is the total number of ions formed from a formula w eight of the salt, ν being the number of positive ions and ν' being the number of negative ions. Thus $\nu' = \nu'_{+} + \nu'_{-}$ **jn is defined by the equation**

 $\pi f(x)$ m+ = $\pi (z_+^{2^{j_+}} z_-^{2^{j_-}})^{j_2^{j_2}} = (\frac{z_+}{m}z_+^{2^{j_+}} \frac{z_+^{2^{j_+}}}{m}z_-^{2^{j_+}})^{j_2^{j_2}} = (\frac{z_+}{m}z_+^{2^{j_+}} \frac{z_+^{2^{j_+}}}{m}z_-^{2^{j_+}})^{j_2^{j_2}}$

and
\n(8)
$$
\gamma = \frac{\alpha_{\pm}}{m_{\pm}} = \left[\left(\frac{\alpha_{+}}{m_{+}} \right)^{l_{+}} \left(\frac{\alpha_{-}}{m_{-}} \right)^{l_{2}} \right]^{l_{2}} = (\gamma_{+}^{l_{+}} \gamma_{-}^{l_{-}})^{l_{2}}
$$

These definitions are so taken in order to allow γ to approach **unity at infinite dilution for any salt of any type from the** simplicity of NaCl to that of salts more complex than $La_2(S\beta_4)_3$ $\int_{0}^{\frac{1}{2}} e^{-\frac{1}{2} \int_{0}^{\frac{1}{2}} e^{-\frac{1}{2}}}$ For salts of the type MaCl $\alpha_{\pm} = (\alpha_{N_0^+} \alpha_{e_1^-})^{\prime -} = \alpha_{z^-}^{\prime / z}$. If the sol**ution be sufficiently dilute s6 that the activity of the two** ions \overline{M} and \overline{CI} may be considered equal $\alpha t = \alpha_{N_d}$ = α_{C_l} and $m \pm$ = m_{NaCl} , whence $\gamma' = \frac{\alpha_{\text{Na}}^+}{m}$ which is identical with the defini-**Vtl M<sCJ tion of the thermodynamic degree od ionization given above.**

The fact has been long rec6gnized that the influence of the electrical charges upon the ions was largely responsible for the properties of the ions as well as that of

$$
\blacktriangleleft 4
$$

the solvent. In fact there is a rather complete treatment of solutions from that standpoint which is at least partially successful. Out of this fact Lewis developed a quantity which he calls the ionic strength. In any solution **of strong electrolytes let us multiply the stoichiometrical** molality of each ion by the square of its valence (or charge). The sum of these quantities, divided by two (since we have **included both positive and negative ions) we call the ionic** strength, and designate by μ . Thus in general we have

$$
\mu = \frac{m_t^+ \nu_t^+ + n_t^+ \nu_t^- + m_t^- \nu_t^-}{2}
$$

where the subscripts refer to solutes 1, 2, etc., regardless of whether or not there are present common ions. For a mixture of uni-univalent electrolytes such as HCl and KNO₃ we get

 m_{l} (1)² + m $_{l}$ (1)² + m ₂ (1)² + m ₂ (1)² $=$ $\frac{\mu_1(\pm) + \mu_1(\pm) + \mu_2(\pm) + \mu_2(\pm)}{\pi}$ $=$ $m_1 + m_2$ For a mixture such as HCl and CaCl we get

$$
\mu = \frac{m_1 (1) + m_1 (1) + m_2 (2) + m_2 (2)}{2} = m_1 + 3m_2
$$

Ihe important principle tnomi as the principle of the ionic strength is that in dilute solutions the activity coefficient of a given strong electrolyte is the same in all solutions of the same ionic strength. Moreover since it is true that the activity coefficient of a certain strong electrolyte is independent of the particular character of any other strong electrolyte which may he present hut depends solely

m)on the total ionie strength, the same principle should apply to the individual ions unless as Lewis says, some other peculiar compensation operates, therefore we may state that in dilute solutions of any strong electrolytes, the activity **coefficient of any individual ion depends solely upon the total ionic strength of the solution.**

When the solubility of a slightly soluble uni-univalent salt like TIC1 is studied in the presence of strong electrolytes like HCl, KCl, KNO₂, and K₂SO₄ the relation between $n^{1/2}$ and $\frac{1}{m_{+}}$ is as shown in Fig. 1. The data from which this graph was constructed are given in Table I and are based upon the solubility measurements of Bray and Winninghoff. **This treatment of solubility measurements is exactly that** given on page 371 of Lewis and Randall's Thermodynamics. The important thing to note about the graph in Fig. 1 is that up to a value of $\mu^{1/2}$ equal to 0.17 all the curves fall together **in a straight line.**

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In the case of the solubility of TIC1 given above, in each solution of mixed electrolytes the solution was saturated **with T101 and therefore** $a +$ **remained constant. Thus from the** relation $\gamma = \frac{\alpha_{\pm}}{n_{\pm}}$ we see that γ is inversely proportional to m_{\pm} . Taking the slope of that part of the graph that is a straight line to be -k, we obtain the simple equation (9) $\frac{a \pm}{m +} = 1 - k a^{i/2} = \gamma$

Since the value of γ for a given **p** does not depend upon either the presence or absence of a solid phase \gg may apply **a similar treatment to any mixture of strong electrolytes**

providing we keep $a \neq constant$. This restriction is necessary in order that a graph of the form corresponding to the one in Fig. 1 be obtained.

The treatment applied to mixtures of strong electrolytes as presented in this paper may be divided into two parts:

FIRST PART. HOI IN THE PRESERCE OF ABY STRONG ELECTROLYTE WITHOUT A COMMON ION.

SECOND PART. HOI IN THE PRESENTE OF ANY STRONG ELECTROLYTE WITH A COMMON ION.

In each part calculations have been made to determine A. The Relation between m_{HCl} and m_{Z} , a_{H} being held constant.

 B_4 . The relation between a_{H^+} and n_{Hc1} , p being held constant.

FIRST PART

A. THE RELATION BETWEEN m_{HC} and m_{Z} , 0 + Being HELD CONSTANT IN THE CASE OF HC1 IN THE PRESENCE OF ANY STRONG ELECTROLYTE WITHOUT A COMMON ION.

The data upon which this part of the calculations have been made are taken from the Table of Activities In Aqueous Hydrochloric Acid Solutions as given on page 336 of Lewis and Randall's Thermodynamics. Those values which have been used are given in Table II. These data are for pure aqueous solutions of EC1, therefore $m_{HCl} = M$ and thus from these data the graph as shown in Fig 2 has been constracted.

In the present case m_{HCl} = m_{\pm} and assuming $\alpha_{\pm} = \alpha_{H} + \alpha_{Cl}$, equation (9) can be written in the form

(10)
$$
\frac{\alpha_{H^{+}}}{m_{H^{c}}}= \gamma = 1 - k \mu^{\gamma/2}
$$

From Title II taking corresponding values of γ and μ and substituting them in equation (10) the value of k is obtained. Such a set of calculations is as follows:

$$
k = (1 - 0.992) \frac{1}{(0.0005)^{7/2}} = 0.35777
$$

$$
k = (1 - 0.984) \frac{1}{(0.001)^{7/2}} = 0.50596
$$

- $k = (1 0.971) \frac{1}{(0.002)^{1/z}} = 0.64846$
- $k = (1 0.947) \frac{1}{(0.005)^{1/2}} = 0.74955$

$$
k = (1 - 0.924) \frac{1}{(0.01)^{7}z} = 0.76
$$

From the above calculations k is found to vary and since in the case of T1C10t was constant whereas all other quantities

changed, it follows that the value of k is determind by the particular value of α +. The above values of k and the corresponding values of α + are recorded in Table II, and the graph of these quantities is shown in Fig. 2A.

Since $\mathcal{M} = m_1 + m_2$ for a simple rixture like HCl and IGTO₃ equation (10) can be written in the form.

(11)
$$
m_2 = \frac{m_{\text{HeI}}^2 - 2m_{\text{HeII}} \alpha_{\text{H}} + \alpha_{\text{H}}^2}{m_{\text{HeI}}^2 k^2} - m_{\text{HeII}}
$$

Now the above equation (11) can be used to calculate values of m_z corresponding to chosen values of m_{HC} , σ held constant by simply substituting the chosen values of m_{HCl} and a value of 0 i with the corresponding k . Such a set of calculations are here shown.

 $(0.51 \times 10^{-3})^2 - 2(0.51 \times 10^3)$ $(0.000496)+(0.000496)^2$ m_2 = (0.51×10) (0.35777) $-(0.51 \times 10^{-3}) = 0.0051971$ $(1.1 \times 10^{-3})^2 2(1.1 \times 10^{-3}) (0.000984) + (0.000984)^2$ $(1.1 \times 10^{-3})^2 (0.50596)^2$ $-(1.1 \times 10^{7}) = 0.004254$ $(2.1 \times 10^{-5})^2$ -2(2.1 $\times 10^{-5}$) (0.001942) + (0.001942)² $(2.1 \times 10^{-5})^2 (0.64846)^2$ $-(0.21 \times 10^{-3}) = (0.01158)$ m_{z} (5.5 x 10⁻³)²-2(5.5 x 10⁻³) (0.00474)+(0.00474)² $(5.5 \times 10^{-3})^2 (0.74953)^2$ $-(5.5 \times 10^{-3}) = 0.028558$

$$
m_2 = \frac{(11 \times 10^{-3})^2 - 2(11 \times 10)}{(11 \times 10^{-3})^2 (0.00924)} + (0.00924)^2
$$

- (11 x 10⁻³) = 0.033321

The results of such a series of calculations are given in Table III, and the relation between m_{HC} and m_{Z} at various values of α [±] are shown in Fig. 3.

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B. THE RELATION BETWEEN α ⁺ AND α _{Hci}, μ Being HELD CONSTANT IN THE CASE OF HC1 IN THE PRESENCE OF ANY STRONG ELECTROLYTE WITHOUT A COMMON ION.

Writing eguation (9) in the form (12) $\alpha_{\pm} \neq m_{\text{HC}} \mu^2 R$ and noting that k is a function only of $a + it$ follows that for each particular value of q_{\pm} this equation may be written in **the more general form**

 (13) **C**_t + x **k** = y

This equation is the equation of a straight line whose intercept is α and whose slope is equal to k. Thus different v alues of α + give a set of straight lines with intercepts equal toOttand of different slope as shown in Fig. 4. Considering **the form of equation (13) and the fact that k is a ftmction** only of α tit is evident that the values of x and α _t may be arbitrarily chosen. Thus taking from Fig. 2A values of k cor**responding to the chosen values fora±ithe value of the expres**sion αt + xk is obtained. This with the chosen χ determine **one point on a particular line. Such a series of points** together with the corresponding intersepts α is erve to fix **the position of each line in the graph of Fig. 4.**

The graph in Fig. 4 is used to evaluate values of 4 ± 0 orresponding to chosen values of \mathbf{m}_{HC} at a given μ as follows. Suppose it is desired to determine when $m_{HCl} = 0*0007$ and μ = 0.04. Substituting these values in equation (12) there **results**

-11-

whence $x = 0.0014$ and $x = xk = 0.007$. Now locating this point on the graph in Fig. 4 , then moving downward and parallel to the nearest line of constant α ± until the abscissa is reached the value of $a \pm s$ obtained. The results of this series of calculations are given in Table V and a graph of α _t against m_{HC} is shown in Fig. 5. 3ince the slope of the lines in this graph correspond to the value of $\frac{1}{Y}$ at the particular value of μ we have for the values of γ , 0.932, 0.888 and 0.852 when μ has the **respective values 0,01, 0,0225 0,04, According to the orig»** inal data these values should be 0.924, 0.587 and 0.866. Hence these values are within the limits of accuracy with which values **may be taken from the graph in Pig. 4,**

SECOND PART

A. THE RELATION BETWEEN E. AND Mz 2GH+BEING CONSTANT IN THE CASE OF HCL IN THE PRESENCE OF ANY STRONG ELECTROLYTE WITH A COMMON TON.

In the case of a mixture of uni-univalent electrolytes such as HCl and KCl there exists the simple relation

 m_{HCl} = $\frac{m_{\pm}^{2}}{\mu}$

$$
(14)
$$

The Property of Secrets

since $m_{\pm} = [(m_{HCl} \) (m_{HCl} + m_{Z})]^{1/2}$ and $\mu = m_{HCl} + m_{Z}$. likewise for a mixture of bi-bivalent ions such as BaCl_z and CaCl₂ there exists the simple relation

$$
\frac{3m_{\pm}}{2}
$$

since $m_{\pm} = \left[(m_{BaCl_{\pm}}) (2m_{BaCl_{\pm}} + 2m_{CaCl_{\pm}}) \right]^{1/2}$ and $\mu = 3(m_{BaCl_{\pm}} + m_{CaCl_{\pm}})$ However in the case of mixtures of electrolytes of different types no such simple relation exists and a treatment different from that which follows must be used.

To calculate the value of m $_{Z}$ for a given value of m_{HCl} , α _tbeing held constant the values of γ and μ have been taken from Table I and plotted as shown in Fig. 5A. The same straight line graphs are shown separately in Figures $6, 7, 8$ and 9. Since each of these graphs is for a particular \circ value of α + we may read off values of γ or $\frac{\alpha_{\pm}}{m_{\pm}}$ for different values of μ and then calculate m_{+} . From the values of m_{\pm} and μ is is possible to calculate the corresponding values of m_{HCl} and m_Z as shown below.

From the graph in Fig. 6 (
$$
\alpha_{\pm} = 0.000496
$$
) it is found
that for $\mu'^{\ell_{\pm}} = 0.1$, $\gamma = \frac{\alpha_{\pm}}{m_{\pm}} = 0.9657$, therefore

$$
\frac{1}{m_{\pm}} \frac{1}{\mu_{\pm}} = \frac{1}{10.9657}
$$

$$
= 0.00002638
$$

and $m_z = 0.00997362$

From the graph in Fig. 7 ($\alpha_{t} = 0.000984$) it is found that for $\mu'^2 = 0.15$, $\gamma = \frac{d\pm}{m+1} = 0.9237$, therefore

$$
m_{\text{HC1}} = \frac{m_{\pm}^{2}}{\mu} = \frac{\left[\frac{0.000984}{0.9237}\right]^{2}}{0.02225} = 0.00005055
$$

and $m_2 = 0.02244945$

From the graph in Fig. δv (α + = 0.001942) it is found that for $\mu^{\prime\prime}$ = 0.2, γ = $\frac{\alpha_{\pm}}{m_{\pm}}$ = 0.87, therefore

$$
m_{\text{HC1}} = \frac{m_{\pm}^{2}}{\mu} = \frac{\left[\frac{0.001942}{0.87}\right]^{2}}{0.04} = 0.0001245
$$

and $m_z = 0.398755$

From the graph in Fig. 9 (α + = 0.00474) it is found that for μ'^{z} = 0.125. $\gamma = \frac{\alpha \pm}{m \pm}$ = 0.9066, therefore

$$
m_{HCl} = \frac{m_{\pm}^{2}}{\mu} = \frac{\left[0.00474\right]^{2}}{0.9066}
$$
 = 0.0017495

and $m_2 = 0.0138755$

The results of this series of calculations are given in Tables VI, VII, VIII and IX and the corresponding graphs are shown in Figures 6A, 7A, 8A and 9A. In the Figures 6, 7, 8 and 9 the relation of m_{HC} to μ has been plotted and gives the curves there shown.

SECOND PART

B. THE RELATION BETWEEN α_H +AND m_H α_A μ BEING HELD CONSTANT IN THE CAGE OF HC1 IN THE PREGENCE OF ANY STRONG ELECTROLYTE WITH A COMMON ION.

By using a procedure similar to the one used in the case of an electrolyte without a common ion the value of α + for a given value of m_{\pm} can be found. Thus if μ = 0.0025 and $m_{HCl} = 0.0005$, then $m_2 = 0.002$ and $m_{\pm} = 0.001118$. Substituting these values in equation (12) there results

 α_{\pm} \leftrightarrow (0.001118) (0.0025)^{/2} k = 0.001118 It is seen that $x = 0.0000559$ and that G_{t+1} xk = 0.001118. Locating this point on the graph in Fig. 4 and then moving downward and parallel to the nearest line of constant C+ until the abscissa is reached the value of $d + is$ found to be 0.00107. The results of such a series of calculatinns are given in Table X.

In order to determine the value of α_{μ} t consider the principle of the ionic strength as applied to the ions. At a given total ionic strength each ion has a definite activity coefficient Such a Table of activity coefficients of individual ions at various values of μ is given on page 382 of Lewis and Randall's

 $-15-$

Thermodynamics. Those values which are of use here have been recorded in Table IIA and a graph is shown in Fig 2. It should be noticed that for values of μ considered here all the ions mentioned in Table IIA have the same activity coefficient for a given

Hence it matters not in dilute solutions whether HCl is in the presence of a electrolyte with or without a common ion. the activity coefficient of the hydrogen ion will depend solely upon the total ionic strength and therefore the activity of the hydrogen ion will be $\gamma_{\text{H}} + m_{\text{HCl}}$. Taking values for $\gamma_{\text{H}} +$ from Table IIA and vlaues for m_{HC1} from Table X there is obtained the values of α_{H} as shown in the last column of Table X. When these values of α_{H^+} are plotted against the corresponding values for m_{net} the graph shown in Fig. 10 results while if U H^tis plotted against corresponding values of m_t the graph in Fig. 11 is obtained.

In case the solution is not sufficiently dilute so that the principle of the ionic strength may be applied to the individual ions but does hold as applied to the electrlyte the value of Outmust be determined by some other method which determines 0 ⁺ directly or else gives a value for $0₀$ from which in combination with α_{\pm} the value of α_{μ} ray be obtained/

CONCLUSION

The conclusions which follow are all stated with the assumption of the validity of the principle of the ionic strength.

In a hydrogen electrode set-up conststing of a normal calomel electrode and a hydrogen electrode, with the liquid potentials properly cared for, the value of the measured electromotive force is given by the equation

 $E = 0.283 + 9.95915 \log \frac{1}{\text{Mn}^4}$ (15)

It follows that since a large number of different values σf m_{HC1} may accompany a constant value of α_{μ^+} , as shown in the graphs of Figures 5 and 10, the determination of α ^H by the ordinary hydrogen ion set up does not determine the value of m_{HC} unless the value of μ is already known.

It is very likely that the investigator in any field will be more concerned withtthe value of α_{H} rather than with that of m_{HCl} since the chemical effects of the hydrogen ion would be expected to bear a closer relation to α ⁺ than to n_{HeV} .

Since the value of the electromotive force as calculated from equation (15) does not determine the value of m_{HC} where the principle of the ionic strength holds and since at higher ionic strengths variations from the principle of the ionic strength occur in almost every way it follows that the hydrogen electrode cannot be expected to determine the value of m_{Hel} or

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of any other acid in highly complex mixtures.

These results have been readily subject to prediction since the time that the discovery of the principle of the ionic strength was announced

Table.I. Solubility of Thallous Chloride at 25 in the

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 $\hat{\mathcal{E}}$

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 $\label{eq:2.1} \frac{1}{\sqrt{2\pi}}\int_{\mathbb{R}^3}\frac{1}{\sqrt{2\pi}}\left(\frac{1}{\sqrt{2\pi}}\right)^2\frac{1}{\sqrt{2\pi}}\int_{\mathbb{R}^3}\frac{1}{\sqrt{2\pi}}\left(\frac{1}{\sqrt{2\pi}}\right)^2\frac{1}{\sqrt{2\pi}}\frac{1}{\sqrt{2\pi}}\frac{1}{\sqrt{2\pi}}\frac{1}{\sqrt{2\pi}}\frac{1}{\sqrt{2\pi}}\frac{1}{\sqrt{2\pi}}\frac{1}{\sqrt{2\pi}}\frac{1}{\sqrt{2\pi}}\frac{1}{\sqrt{2$

 $Fig. 2.$

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Table III. The Relation Between m_{HCl} and m_{R} At Various

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pa nj

 $\sim 10^6$

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an Ta

Table V. Values of α and m_{HC} when μ has various values.

No common ion present.

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an Tro

 $\label{eq:2.1} \frac{1}{\sqrt{2}}\left(\frac{1}{\sqrt{2}}\right)^{2} \left(\frac{1}{\sqrt{2}}\right)^{2} \left(\$

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 $\frac{1}{2} \sum_{i=1}^{n} \frac{1}{2} \sum_{j=1}^{n} \frac{1}{2} \sum_{j=1}^{n$

 $\frac{1}{\sqrt{2\pi}}\sum_{i=1}^{n} \frac{1}{\sqrt{2\pi}}\left(\frac{1}{\sqrt{2\pi}}\right)^2$

 $\hat{\mathcal{A}}$

 $\label{eq:2.1} \mathcal{L}(\mathcal{L}^{\text{max}}_{\mathcal{L}}(\mathcal{L}^{\text{max}}_{\mathcal{L}})) \leq \mathcal{L}(\mathcal{L}^{\text{max}}_{\mathcal{L}}(\mathcal{L}^{\text{max}}_{\mathcal{L}}))$

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 $-31.$

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Fig. 6.

Fig. 6A.

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Fig. $8.$

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 $F1g - 9$.

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Fig. 9A.

Table X. Corresponding Values of α_{\pm} . $\alpha_{\rm u^+}$, $m_{\rm uc}$ and m_{\pm} at

Various Values of μ . Common Ion Present.

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 \mathcal{L}^{\pm}

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It should be stated that the concentration in these data is expressed in amount per liter and not in amount per 1000 g. of water. Since in dilute solutions the two methods of expressing concentration are essentially identical these values have not been recalculated.

III. A PROFOSED DIAGRAM FOR THE TERNARY SYSTEM IRON-CARBON-SILICON

The work of Charpy and Cornu Thenard as well as that of Honda and Murakami² indicate that the temperature of the A₃ transition in iron is practically independent of the silicon content until silicon percentages above some five to six percent occur. Unpublished work by Ruder as well as that of Snyder, Wever and Oberhoffer⁴ indicate a sharp rise in the temperature of the A₃ transition with the first additions of silicon. The work of these latter investigators unmistakably indicates that the A₄ and the A₃ points are merged in pure iron-silicon alloys at values of silicon in the neighborhood of two percent.

The assumptions of the laws of ideal solutions within the range properly known as dilute solutions for the solid phases, silicon plus alpha iron and silicon plus gamma iron in one case and for carbon plus gamma iron in the other case, makes it possible to apply the well known equation,

(1)
$$
\frac{dP}{dx} = (K - 1) \frac{RT}{\Delta E}
$$

where K is the distribution ratio of the solute between the alpha and the gamma phases, e.i.,

> x in alpha K x in gamma

K is greater than unity for silicon and is equal to zero

for carhon.

These t\vo values of K cause equation (1) to take the

following two forms:
\n(2)
$$
\frac{dT}{dx} = M \frac{RT^2}{AH}
$$

\n(3) $\frac{dT}{dx} = -\frac{RT^2}{AH}$

 π here Ξ = K -1 and is positive. Equation (2) should represent the effect of silicon on the temperature of the A₃ transition. In equation (3) $K-1 = -1$ since $K = 0$ and therefore **equation (5) should represent the effect of caroon on the temperature of the Ao transition.**

If the further assumptions are made that the presence of silicon does not effect appreciably the solubility of carbon **in alpha, iron, and on the other hand if the presence of carbon does not effect appreciably the distribution of silicon** between the alpha and the gamma phases, the general form of **the solubility diagram for the ternary system iron-carbon-silicon for the temperature interval from 700^-1100° C, may be** predicted from the very limited data which is now available.

This three dimensional diagran^{*} is a modification of the earlier two dimensional diagram and is changed so as to make it consistent with the assumption that at one percent silicon **the A3 transformation in a carbon free iron is raised to 950°C. This value is not considered as definitely established but it**

*** This diagram is shown on page 15. See literature Citation Ho. £.**

is the higher of the values given by Wever and Obehoffer⁴.

The same general type of modification would result if A_3 **rises "by either greater or smaller value than the 50°C. assum**ed here. The further assumption is made that at any composition to the left of the A₂ stable or A₁ metastable lines equa**tion (2) gives the effect of silicon and equation (3) that of carbon upon the temperature of the I\q transition.**

If prescure upon the three coEponent system iron-carbonsilicon be assumed to be constant, then the equation $P + F = 4$ gives $F = 2$ when alpha iron and solid solution are in equilibrium and when solid solution and cementite are in equilibrium. The A₃, the carbon solubility and the Acm lines become respectively the A₃, the carbon solubility and the Acm surfaces when alpha iron, carbon and solid solution are in equilibrium **F = 1 as it does also when alphs. iron, cementite and solid** solution are in equillbrium. This signifies, as Kjerrman⁵ has so well pointed out, that the A_1 points become A_1 lines, i.e., in this three component system, the \mathbb{A}_1 stable and the \mathbb{A}_1 meta**stable changes take place at a series of temperatures and com**positions as represented by the A₁ stable and the A₁ meta**stable lines respectively.**

In accordance with the foregoing treatment the A₃ surface is constructed from the following points: $(Si=0.00, C=0.00, T=900^{\circ}$ C.), Si=1.00, C=0.00, T=950^oC.) Wever⁴

 $-5-$

To a point 2⁹C. higher and very $(Si=0.00, C=0.85, T=72000.)$, slightly to the left of the A_1 metastable (Si=1.00, 0=0.67, **T=759°C.)** Hayes, Flanders and **liooref**

 $(Si=0.00, C=0.40, T=768^{\circ}C.$

The Acm surface is drawn as a plane through: **(31=0.OC, C=0.85, T=720°C.} and (51=1.00, 0=0.67,** *T=759°C.)* **and in a direction to intersect Si=00, C-2.00, T=1134°C. Thus** the A₁ metastable line is the intersection of the A₃ and Acm **surfaces.**

This manner of drawing the A₃ surface makes it distinctly curved in the zero silicon plane and makes the surface very **nearly a plane at a point slightly beyond the l**.CO **percent** silicon plane. This was to conform to the fact that the socalled beta transformation is lowered from about 768°C. to **7Sl°C. oy the presence of this percentage of silicon.**

In accordance with the method of constructing the two **dimensional diagram the** A**t. stable line in the three dimensional diagram is considered to be the intersection of the carbon** solubility plane with the A₃ plane.

^e are not as fortunate in regard to data for locating the position of the A_1 stable line in space as we were in the location of the A₁ metastable, due to the fact that the temp**erature and carbon content of the iron-carbon eutectoid in the pure iron carbon system are not knom. The point Si=1.00,**

 $\frac{1}{2}$

 $C=0.57$. T=771⁰C, should be very near the position of the A_1 stable line at 1.00 silicon. This point is plotted on the accompanying diagram as being slightly below and to the left of the A₃ plane. The reason that it falls off of the A₃ plane is largely due to the fact that the value for $T=T71^{\circ}0$. was determined by Hayes, Flanders and Moore upon a 0.95 percent silicon alloy and the value 0.57 percent carbon was taken from the solubility studies of Schwartz, Payne, Gorton and Austin which work was done upon a 1.20 percent silicon white iron.

A reasonable correction for the variation of carbon content accompanying a variation of silicon from 1.20 percent to 0.95 percent would easily place this point upon the L_3 surface.

The general direction of the carbon solubility surface with respect to temperature and carbon is fixed by the fact that in the 1.00 percent silicon plane iron carbide is meta-

NOTE--The writers wish to state that the agreement between the carbon content of pearlite in a 1.00 percent sili-
con white iron, as obtained by the method used in extending the A_n line from the iron carbon eutectoid to the temperature 771° U. as shown in the paper of Hayes and Wakefield, and that determined experimentally by Wakefield, is very good, indeed, if the above correction for the effect of variation of sili-
con upon the carbon content of the iron carbon eutectoid is made. This does not preclude, however, the possibility of the A_3 point being raised through a considerable interval by the presence of 1.00 percent silicon as may be readily shown from the accompanying three dimensional figure.

stable and thus the carhon solubility plane Ilea to the left of the Acm plane. It is also rather closely fixed by the solu-*T*
bility studies of Schwartz, Payne, Gorton and Austin . The A_i stable line was drawn parallel to the Λ_1 metastable line for went of other evidence than that of Maxwell and Hayes \mathcal{C}_1 which shows that iron carbide is metastable at 720°C. in the pure iron carbon system.

The behavior of a hypereutectoid alloy of about 1.00 percent carbon and 0.5 percent silicon when cooled showly from a **temperature above the critical range will be as follows: At** the point where the 0.5 silicon, 1.00 carbon vertical line strikes the carbon solubility plane (see figure) temper carbon begins to separate. Since the separation of carbon will not **greatly change the silicon content of the solid solution, the** composition temperature values of the solid solution will follow the carbon solubility plane and will strike the Λ_1 stable **line at a point 'very near the 0.5 percent silicon point,. Prom** this point the separation of alpha iron will cause a reduction **in the silicon content of the solid solution and this effect** will be combined with that of the separation of carbon in such a manner as to cause the solid soluction composition and temp**erature to follow the Ai stable line in the direction of nore carbon, less silicon and a lower temperature.**

The behavior of a hypoeuteetoid alloy upon cooling slowly from a temperature above the critical range and containing.

-6-

for example, 0.5 percent silicon and 0.25 carbon would be as follows: At the point where the 0.5 silicon, 0.25 carbon **vertical line intersects the A3 surface (see diagram), alpha** iron begins separating from the solid solution. The compo**sition and temperature of the solid solution then follows the A3 surface until the Ai stable line is reached. Due to the** fact that we have, in this discussion, ascumed that silicon is more soluble in alpha iron than in gamma, the silicon content of the solid solution will be less than 0.5 percent when the A_2 stable line is reached as shown in the figure.

From this point of intersection, if cooling is sufficiently slow, the composition of the solid solution and its temperature follows for a limited distance the A_1 stable line in the **direction of lovrer temperature, nore carbon and less silicon. This is because the alpha iron separating along the iron-carbon eutcctold line is reducins the silicon content of the solid solution. If the rate of cooling is too rapid in the case of** either the hyper or hypoeutectoid alloy, the composition of the solid solution may reach the Λ_1 metastable line in which case the separation of alpha iron and iron carbide will take place **in such a manner as to cause the compositions and temperature** of the solid solution to follow the A₁ metastable line in the direction of less silicon, more carbon and a lower tempera**ture. In case the cooling from the higher temperature is al**

-7-

so sufficiently rapid, the Acm plane nay be intersected in which case proeutectoid cementite will separate. This contingency is also shown in the figure.

The behavior accompanying the foregoing figure and discussion is the result of the writer's belief that austenite is essentially of the same fundamental nature whether it is formed from carbon: or from iron carbide. Thus we may quote **9 from a discussion of the paper of Hayes and vFakefield by** changing the words line to surface and point to line, as follows. First, the fact that carbon may be taken into solid solution in austenite and precipitated from the solution as cementite and the reverse process that cementite may be taken into **solution and the carbon may be precipitated, indicates that there must be a mechanisra for the conversion of carbon in each of these forms into the other. If such is the case, the solid soj.ution ic very probably the same in both cases. If** *vre* **ac**cept the concept of the solid solution as that which Wever presents and which reference Mr. Schwartz quotes, we may conclude **that the carbon in the austenite enters the interior of the face-centered cube whether it cones from carbon or from cemen**tite and that the iron atoms in the cementite take their place **in the regular positions of the iron in these face-centered cubes. If this is correct, the cementite is formed at the time that the carbon is precipitated.. At the iron-carbon eu~**

-8-

tectoid carbon is precipitated without the formation of the carbide. This being the case, it follows that the difference between austenite saturated with carbon from carbon and saturated with carbon from cementite is simply that a greater number of the face-centered cubes in the solution saturated with **carbon fron cesentite have their interior occupied by a carbon** atom. This concept at least conforms to our present knowledge **of the structure of austenite as derived from X-ray studies.**

One of the vrriters has stated elsevrhere that this sane statement can be made of austenite in the presence of more than one fom of the solute (dissolved carbon) if such forms are in equilibrium irlth each other.

In either of the above contingencies, alpha iron should separate where the carbon solubility plane crosses the A₃ sur**face. For equilibrium processes there should be no discon**tinuity in the A₃' surface.

If these conclusions are correct, it becones evident that there is only on A₃ surface. This being the case there is only one A₃ point in the pure iron-carbon system and it is the stable A_s and occurs at about 900°C. Certainly there is no sig**nificance to the A3 transition in pure iron except that it re**presents a stable transition for the phase gamma iron is a **stable phase above its temperature and the alpha phase is a** stable phase below it.

-9-

There is another fact which seems to the writers to be a fundamental objection to a value for A₃ stable at any other temperature than the one which is usually taken (900°C.). Suppose we assume that there are two molecular weights of the solute, one which we will call (C) and the other (Fe_sC). For dilute solutions the slope of the A₃ line is given by equation (2) and under such circumstances it may be integrated to the form $\Delta T = \frac{RP^2}{\Delta H}$ X where X is the mole fraction of either the (C) (Fe_sC) as the case may be. Now in the iron-carbon diagram the abscissa is percent carbon and at low values for carbon the **value for X, if vre assume (C) to be the solute, is very nearly** the same as the value for X if we assume (Fe_sC) as the solute. The fact is that the values of X would not differ by more than 4 **percent even up to 0.5 percent carbon. As zero csrbon is** approached they approach each other and at zero carbon become **identical. Hence it appears that there ^'ould be onlj/ the one** A₃-point at zero carbon and silicon even if it be granted that two absolutely independent solid solutions may exist. The The writers, therefore, doubt the existence of an A₃ stable **transition either in pure iron carbon alloys or in iron carbon** silicon alloys containing not more than one or two percent sili**con.**

The writers regret that there is not more dependable data from which the three dimensional diagram might be extended, for **example, a few more points for the A3, A, stable and A) meta**stable would be of great assistance in determining the manner in which these three change in curvature. It is of interest to note that according to Wever, with silicon contents between one percent and two percent, the temperature of the A₃ trans**ition in pure iron-silicon alloys rises very rapidly, fhis malces the A3 surface distinctly concave upward. How if the** Acm surface and the carbon solubility surface should remain nearly plane or should become concave downward, the λ_1 stable **and A3 metastable lines "would both be turned upward and toward the right, that is, in the direction of less rapidly decreasing carbon contents and later to increasing carbon contents. If this represents the beharior, it is evident that neither the carbon content of A, stable or A| metastable would become zero, and also it is evident that their temperature would rise possibly above** 1000*C **mth higher silicon contents.**

-11-

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